

An internally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.



- **Modular components make setup quick and easy**
- **Latest linear technology—delivering a robust, reliable operation**
- **Three speed continuous feed gearbox, for gramophone finish**
- **Quick set adjustable clamping jaws, minimising set up time**

Technical Details

Minimum Facing Diameter		305mm (12 Inches)
Maximum Facing Diameter		1525mm (60 Inches)
Minimum Clamping Diameter		290mm (11.4 Inches)
Maximum Clamping Diameter		1400mm (55 Inches)
Tool Post Travel		102mm (4 Inches)
Feed Rates(Facing)		0.13 0.16 0.19 0.24 0.38 0.50 (mm/r)
Feed Rates(Boring)		0.10 0.12 0.14 0.18 0.28 0.36 (mm/r)
Installation Form		Internal mount. Level & Vertical
Machining Form		Facing & Boring & RTJ & Groove
Flatness		<0.1mm
Roughness		<Ra3.2
Power		Servo motor / Pneumatic motor (2.6m ³ /min)
R.P.M	Servo motor 3Kw	0-33rpm
R.P.M	Pneumatic motor 2.7Kw	0-28rpm

